

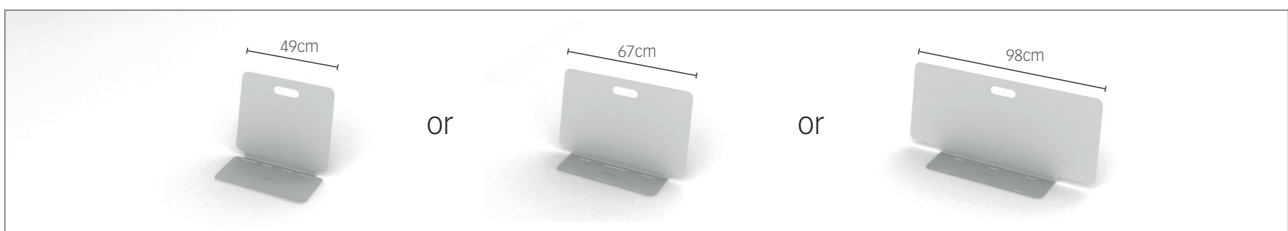
CONTENT



4x knurled nut/backrest



4x carriage bolt/backrest

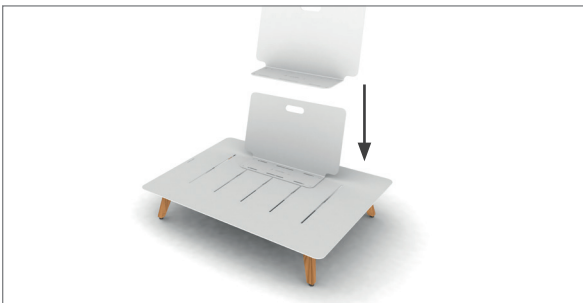


backrest 71

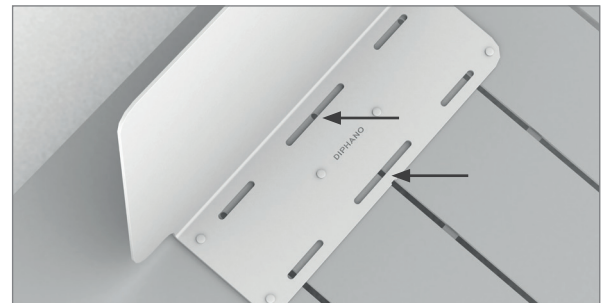
backrest 89

backrest 120

GENERAL ASSEMBLY INSTRUCTIONS



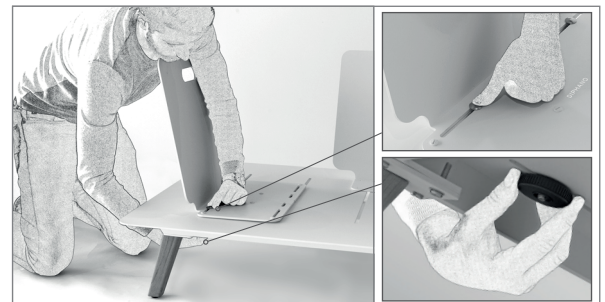
1 Place your backrest on the top plate. (respect the order of assembly explained on the next pages).



2 Make sure the slots in the backrest correspond with the slots in the base. Please make sure at least 4 slots are attached, ideally 6.



3 Insert the 4 carriage bolts through both slots. Be sure that the head of the bolt fits perfectly flush with the backrest.



4 Hold the carriage bolt and fixate the supplied knurled nut from below. Now tighten the knurled nut lightly (If you tighten the knurled nut too tight you can't move the backrest anymore after you fixate the cushions). Repeat for the 4 supplied bolts.

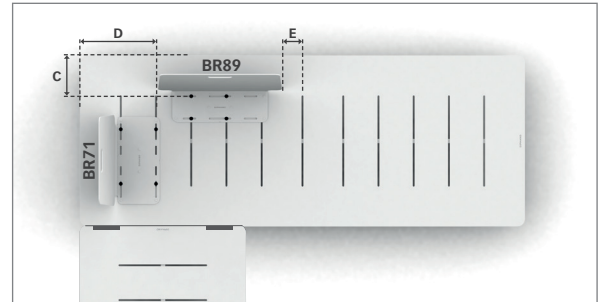
STEP 1: ASSEMBLE THE BACKRESTS

SMALL OR LARGE CORNER SEATS: When assembling an 'L-corner concept', ALWAYS start assembling the corner backrests first before you fixate any other backrests.



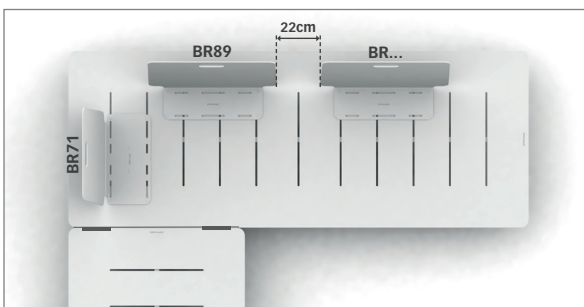
1 First position BR71 as shown on the picture.

- A = $\pm 11\text{cm}$
- B = $\pm 22\text{cm}$

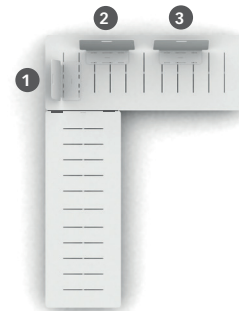


2 Now place BR89 as shown on the picture.

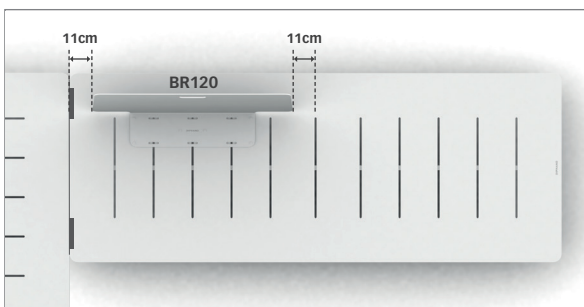
- C = $\pm 22\text{cm}$
- D = $\pm 42\text{cm}$
- E = $\pm 11\text{cm}$ (border of the backrest is $\pm 11\text{cm}$ from the center line of the module)



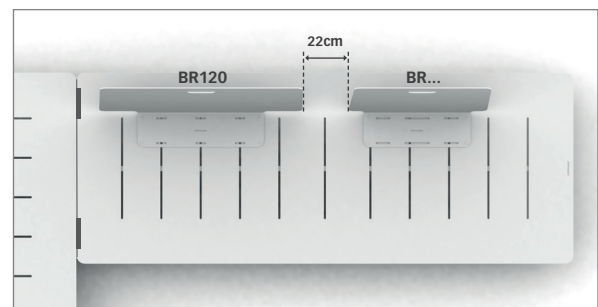
3 After positioning the corner (BR71 & BR89), position the next backrest (BR71/BR87/BR120) $\pm 22\text{ cm}$ from the previous backrest.



LARGE END SEAT OR SMALL MIDDLE SEAT: ALWAYS start 'large end seat modules' with BR120.



1 Rule: distance from border to first backrest is always $\pm 11\text{cm}$.



2 Rule: Spacing between backrests is always $\pm 22\text{cm}$.

INSTRUCTION PAPER

LINK | Backrest 120 - 89 - 71

DIPHANO

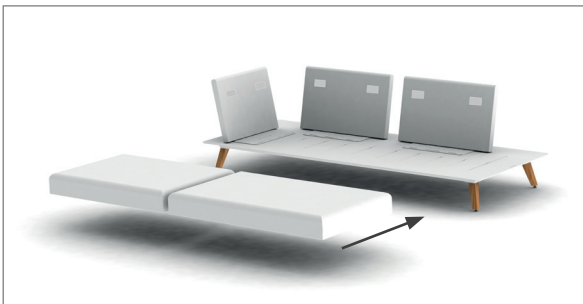
OUTDOOR FURNITURE

STEP 2: PLACE SLIDING BACKCUSHION



Add the sliding backcushions by sliding them over the backrests.

STEP 3: PLACE SEATCUSHION



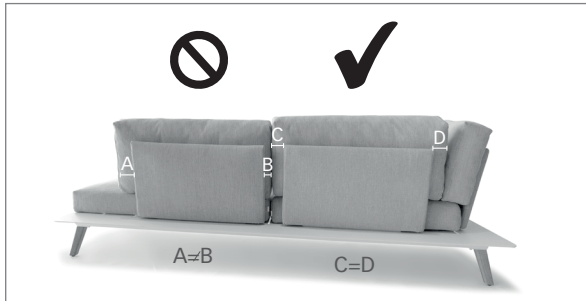
Place the seatcushions as shown in the pictures.

STEP 4: PLACE BACKCUSHION



Place the backcushions central to your sliding backcushions. Make sure the velcro hook (on the sliding backcushions) & loop (on the backcushion) fit properly.

STEP 5: ALIGN AND TIGHTEN THE KNURLED NUTS



Check if the 'backrest + sliding backcushion' is perfectly aligned with the 'backcushion'. Once everything is in position, you can finally tighten the knurled nuts. Repeat for each backrest.



CORNER SEATS 240 | 120 L/R



MIDDLE SEATS 240 | 120



END SEATS 240 | 120 L/R



SOFA 2,5-SEATER 240



LOUNGERS 120



FOOTSTOOLS 240 | 120



COFFEE TABLES 240 | 120



DINING TABLE 240x92



ROUND
DINING TABLE 148xR



ROUND
BISTRO TABLE 80xR



EASY PROTECTIVE COVER FOR CONCEPT (EPOC)
AVAILABLE FOR EACH CONCEPT



EASY PROTECTIVE COVER (EPC)
AVAILABLE FOR EACH MODULE