

DIPHANO



Link

INSTRUCTION MANUAL

INDEX

| | |
|--|-----------|
| how to assemble the base | 4 |
| general assembly instructions for backrests | 10 |
| how to assemble 2,5-seater 240 | 14 |
| how to assemble corner seat 120 | 16 |
| how to assemble corner seat 240 | 18 |
| how to assemble middle seat 120 | 20 |
| how to assemble middle seat 240 | 21 |
| how to assemble end seat 120 | 22 |
| how to assemble end seat 240 | 23 |
| how to assemble the cushions | 24 |
| align and tighten | 26 |
| maintenance & care | 27 |

how to assemble the base

CONTENT

Start by unpacking everything carefully. Make sure to cover the floor to prevent any damage or scratching (you can use the cardboard box for this).



A
4x teak leg



B
12x bolt (3/leg)



C
1x hex key



D
2x protection profile/base



E
1x topplate base 120 or topplate base 240

Diphano cannot be held responsible if the assembly instructions are not followed properly.

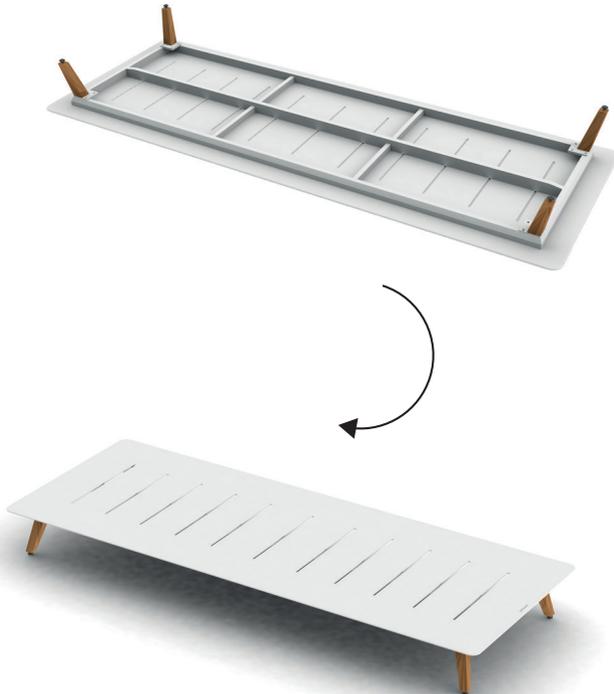
INSTALLING TEAK LEGS

Place the 'topplate base' (E) upside down and fixate the teak legs (A) with the 3 supplied bolts (B) by using the hex key (C). Repeat for each teak leg.



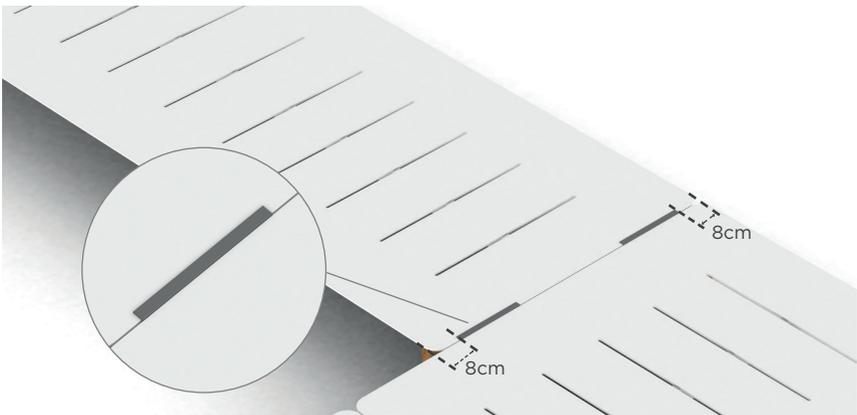
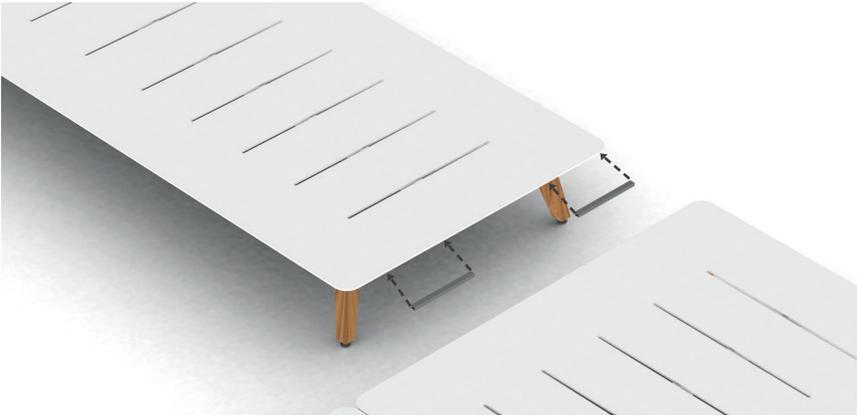
TURN THE BASE

Turn the base carefully to its normal position with at least 2 persons.

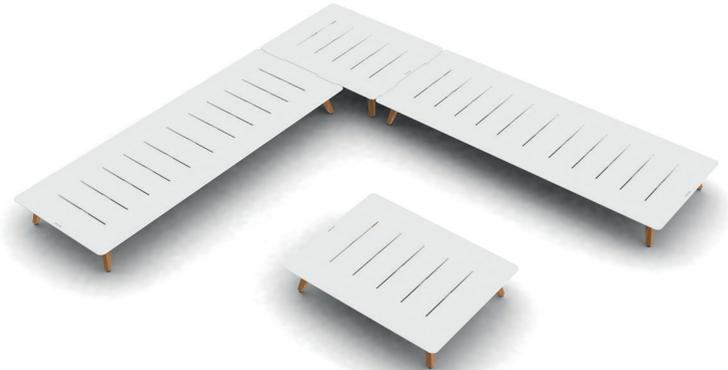


PREVENT DAMAGING

To connect 2 or more bases we advise to use the supplied protection profiles (D) to prevent damaging of the bases. Place the 2 profiles +8cm from the outside of the base before connecting the second module.

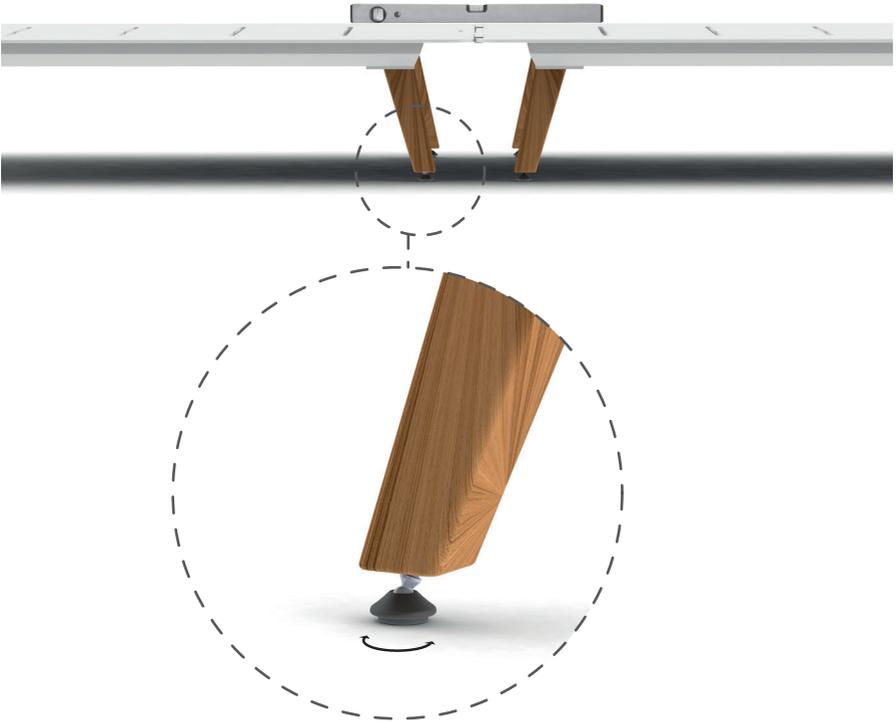


PLACE THE BASES IN THE DESIRED CONCEPT



ADJUST FEET

Check with a spirit level if the table is placed level. If not, (un)screw the adjustable feet till your table is completely level.



general assembly instructions for backrests

CONTENT

Start by unpacking everything carefully. Make sure to cover the floor to prevent any damage or scratching (you can use the cardboard box for this).



A

4x knurled nut/backrest



B

4x carriage bolt/backrest



or



or

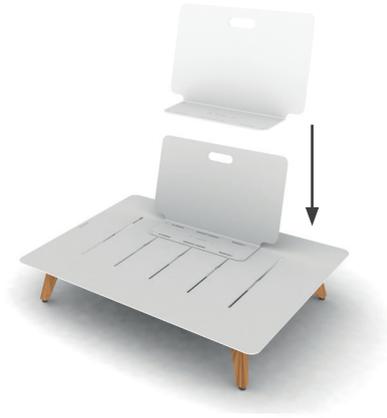


C

1x backrest (71/89/120)

PLACE BACKREST

Place your backrest on the top plate.
Respect the **order** and **distances** of assembly explained on
the next pages per module.



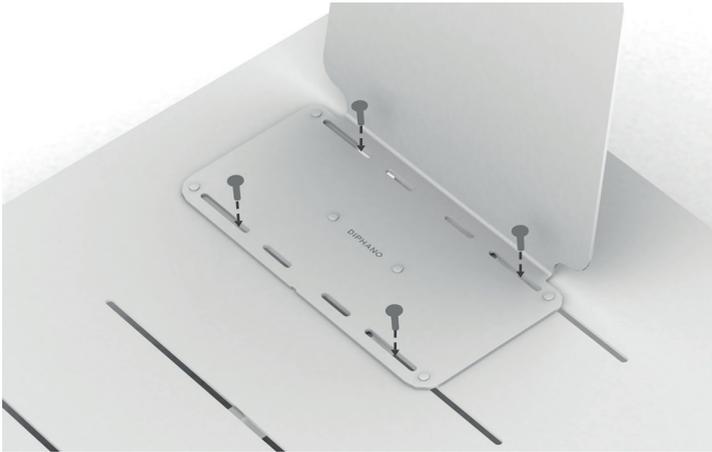
MATCH SLOTS

Make sure the slots in the backrest correspond with the slots in the base.
Please make sure at least 4 slots are attached.



INSERT CARRIAGE BOLTS

Insert the 4 carriage bolts (B) through both slots.
Be sure that the head of the bolt fits perfectly flush with the backrest.



TIGHTEN WITH KNURLED NUTS

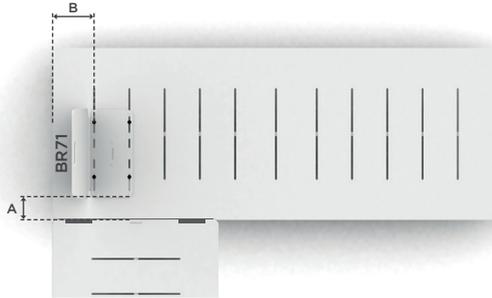
Hold the carriage bolt (B) and fixate the supplied knurled nut (A) from below. Now tighten the knurled nut lightly. Wait until the very end of the assembly to fully tighten the knurled nut. Repeat for the 4 supplied nuts.



how to assemble 2,5-seater 240

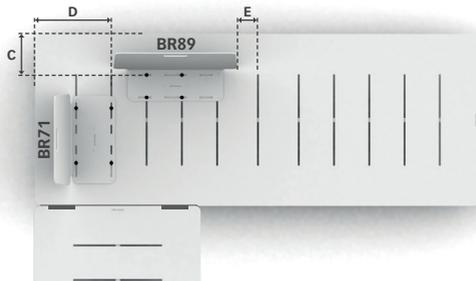
STEP 1

First position BR71 as shown on the picture.
 $A = \pm 11\text{cm}$ / $B = \pm 22\text{cm}$



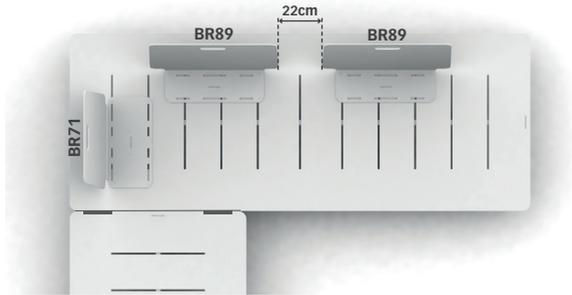
STEP 2

Now position BR89 as shown on the picture.
 $C = \pm 22\text{cm}$ / $D = \pm 42\text{cm}$
 $E = \pm 11\text{cm}$ (from the center line of the module)



STEP 3

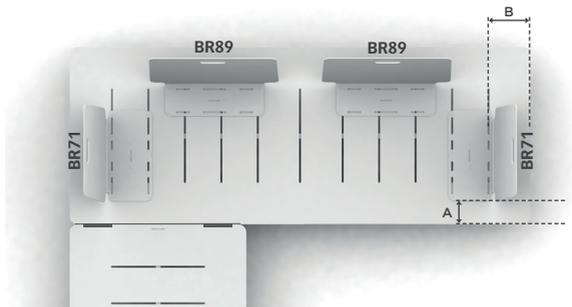
Position the second BR89 $\pm 22\text{cm}$ from the first BR89.



STEP 4

Position second BR71 as shown on the picture.

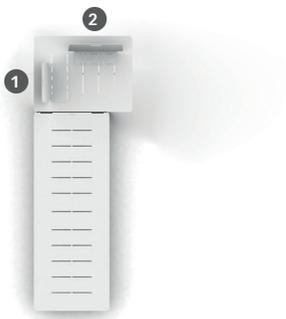
$A = \pm 11\text{cm}$ / $B = \pm 22\text{cm}$



how to assemble corner seat 120

ORDER OF ASSEMBLY

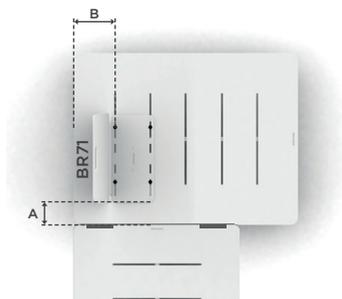
When assembling an 'L-corner concept', ALWAYS start assembling the corner backrests first before you fixate any other backrests.



STEP 1

First position BR71 as shown on the picture.

A = $\pm 11\text{cm}$ / B = $\pm 22\text{cm}$



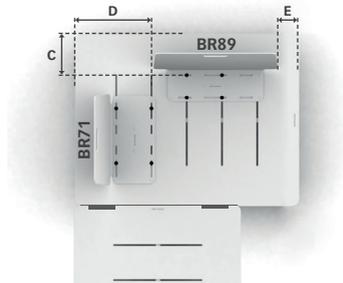
STEP 2

Now position BR89 as shown on the picture.

C = ± 22 cm

D = ± 42 cm

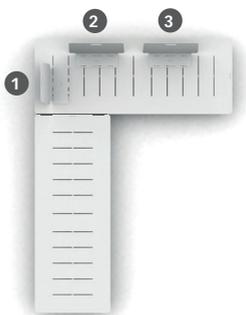
E = ± 11 cm



how to assemble corner seat 240

ORDER OF ASSEMBLY

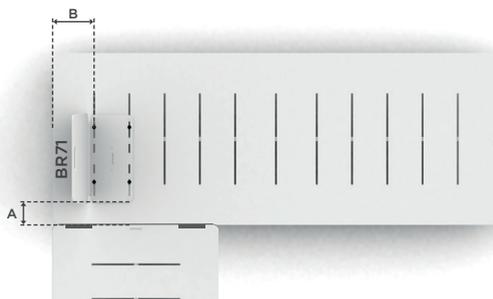
When assembling an 'L-corner concept', ALWAYS start assembling the corner backrests first before you fixate any other backrests.



STEP 1

First position BR71 as shown on the picture.

A = $\pm 11\text{cm}$ / B = $\pm 22\text{cm}$

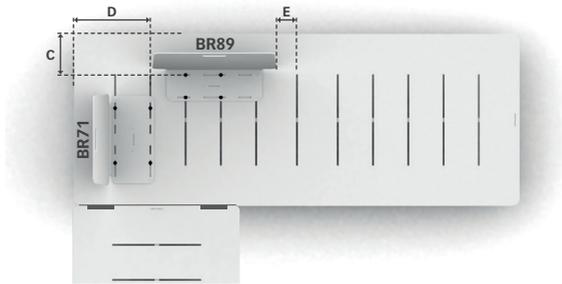


STEP 2

Now position BR89 as shown on the picture.

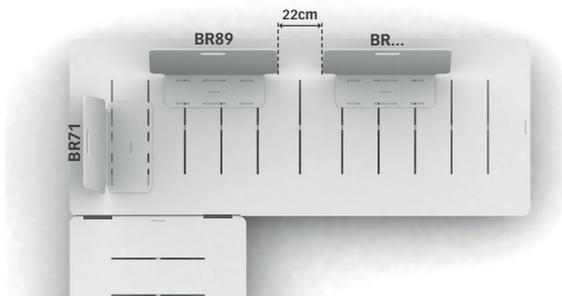
$C = \pm 22\text{cm}$ / $D = \pm 42\text{cm}$

$E = \pm 11\text{cm}$ (from the center line of the module)



STEP 3

After positioning the corner (BR71 & BR89), position the next backrest (BR71/BR87/BR120) $\pm 22\text{ cm}$ from the previous backrest.



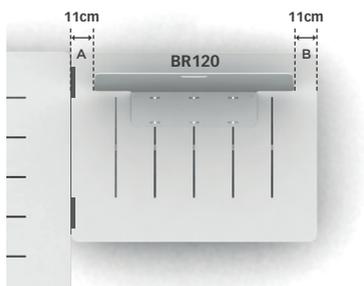
how to assemble middle seat 120

STEP 1

Position BR120 as shown on the picture.

A = $\pm 11\text{cm}$

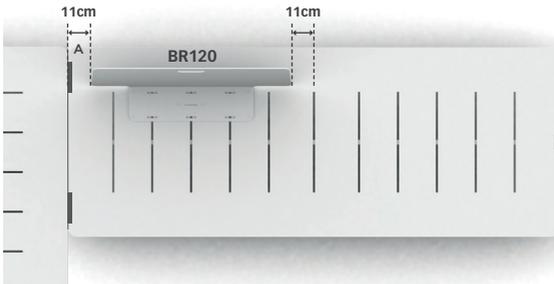
B = $\pm 11\text{cm}$



how to assemble middle seat 240

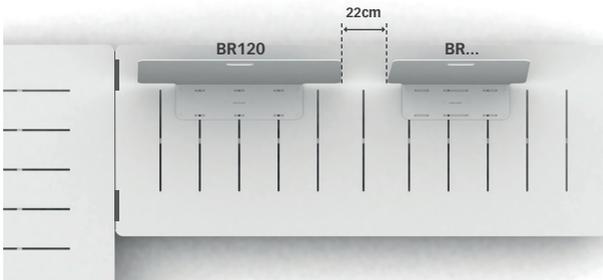
STEP 1

Position BR120 as shown on the picture.
A = $\pm 11\text{cm}$



STEP 2

Position the next backrest (BR71/BR87/BR120)
 $\pm 22\text{cm}$ from the first backrest.

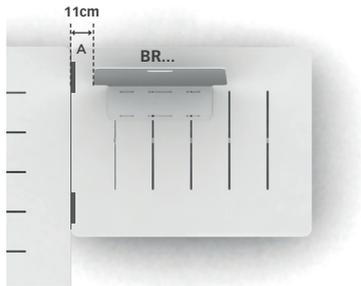


how to assemble end seat 120

STEP 1

Position BR89 or BR71 as shown on the picture.

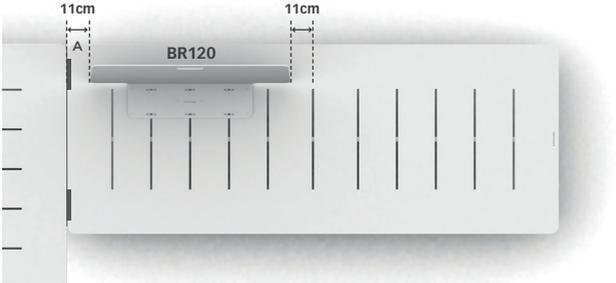
A = $\pm 11\text{cm}$



how to assemble end seat 240

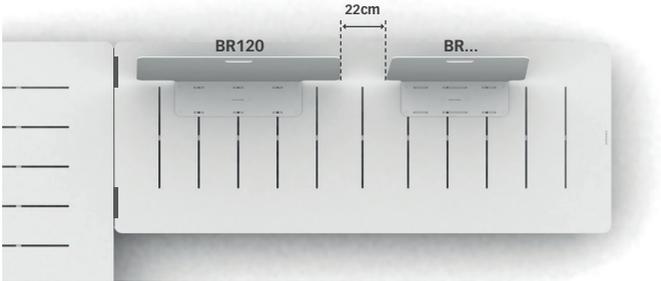
STEP 1

Position BR120 as shown on the picture.
A = $\pm 11\text{cm}$ / B = $\pm 11\text{cm}$



STEP 2

Position BR71 or BR87 $\pm 22\text{cm}$ from BR120.



how to assemble the cushions

STEP 1

Add the sliding back cushions by sliding them over the backrests. Make sure the velcro hooks on the back cushions are in the right direction.



STEP 2

Place the seat cushions as shown in the pictures.



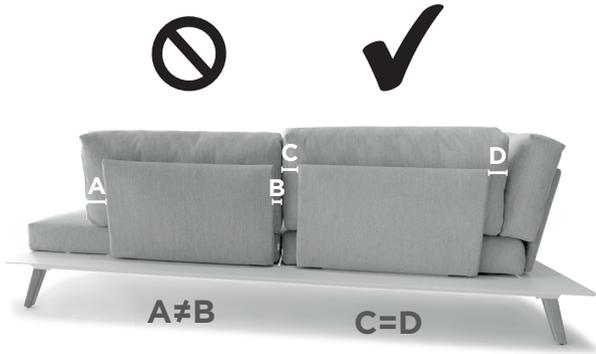
STEP 3

Place the back cushions central to your sliding back cushions.
Make sure the velcro hook (on the sliding back cushions)
and loop (on the back cushion) fit properly.



align and tighten

Check if the 'backrest + sliding back cushion' is perfectly aligned with the 'back cushion'. Once everything is in position, you can finally tighten the knurled nuts. Repeat for each backrest.



maintenance & care

POWDERCOATED ALUMINIUM

Simply brush away loose dirt, rinse, and clean with a mild, lukewarm soapy solution. Rinse thoroughly and pat dry with a cloth.

NATURAL TEAK

Simply brush away loose dirt, rinse, and clean with a mild, lukewarm soapy solution. Rinse thoroughly and pat dry with a cloth. If the teak is 100% dry and free of dust, you can apply our Teak stain protector to make it repellent to water and moisture. Avoid the use of abrasive products and solvents and high pressure cleaning.



Teak stain protector

Saturates teak to make it repellent to water and moisture. Helps to prevent stains (e.g. wine stains, barbecue stains...). Easy to apply. Transparent finishing.

FABRICS

Simply brush away loose dirt. Spray on a cleaning solution of water and mild soap. Use a soft bristle brush to clean and allow cleaning solution to soak into the fabric. Rinse thoroughly until all soap residue is removed and allow to air-dry.



DIPHANO

OUTDOOR FURNITURE

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