

DIPHANO

Ray





Ray

The Ray collection is timeless, thanks to the craftly woven ropes in combination with the alu frame. Next to the existing dining armchairs and side chairs, the collection now also includes a luxury lounge chair and 2-seater. The elegant design of the chairs stays the same, adding deep seats with thick seat and back cushions. A range of coffee tables with options in powdercoated alu, teak, and ceramics completes the collection.



dining armchair — Selecta dining table 160x80



dining side chair — Icon dining table 292x104 — Cubic 2,5-seater — Cubic coffee table A — Easy Fit poufs 70xR & 50xR



dining armchair — lounge chair — 2-seater — coffee table S 80xR — coffee table A 60xR — coffee table B 42xR — Icon dining table 292x104





dining armchair — Metris dining table 160x80





dining side chair — Icon dining table 226x104

Meet the perfect partner
for projects focusing on
contemporary design that is
highly functional.



lounge chair — coffee table B 42xR



Accessorise with matching coffee
tables to pull the look together
and make it unique.



coffee table S 80xR — coffee table A 60xR — coffee table B 42xR



coffee table B 42xR



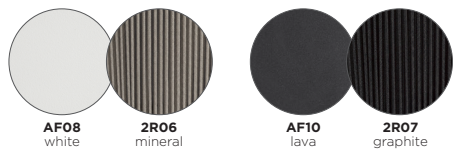
coffee table S 100xR

Ray

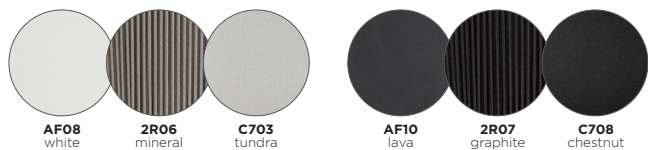


MATERIALS

☞ frame: pca | finishing: rope (5mm/0.20")



☞ frame: pca | finishing: rope (5mm/0.20") | cushion set: fabric (FDF)



OPTIONS

seat cushion (for chairs)



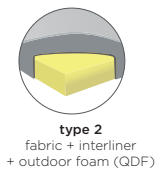
protective cover



FEATURES



FOAM TYPE

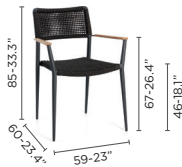




dining side chair



dining armchair



lounge chair



2-seater

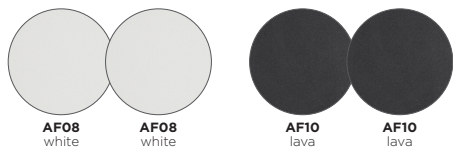


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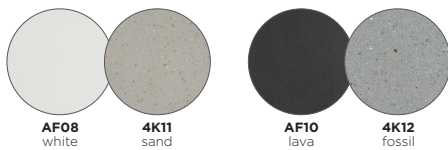


MATERIALS

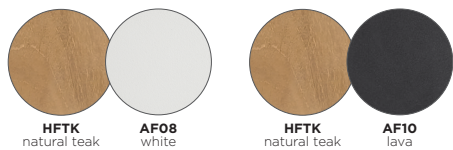
frame: pca | table top: pca (5mm/0.20")



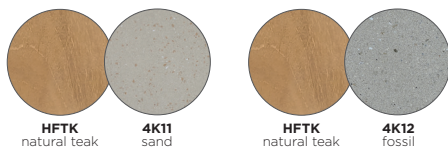
frame: pca | table top: ceramic (9mm/0.35")



frame: teak | table top: pca (5mm/0.20")



frame: teak | table top: ceramic (9mm/0.35")





coffee table S 100xR (33,5h)



coffee table S 80xR (35,5h)



coffee table A 60xR (28,5h)



coffee table B 42xR (43,5h)



powdercoated aluminium



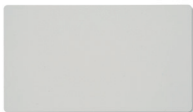
properties

A fluidised powder coating is applied to the aluminium structure by electrostatic spray. For maximum solidity and resistance of the powder coating, the material is heated at a temperature between 160°C (320°F) and 210°C (410°F) (T° according to the type of powder).

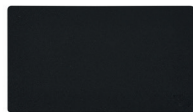
The material is suited for both indoor and outdoor use.

maintenance

This material is easy to clean and maintain. Simply brush away loose dirt, rinse and clean with a mild, lukewarm soapy solution. Rinse thoroughly and pat dry with a cloth.

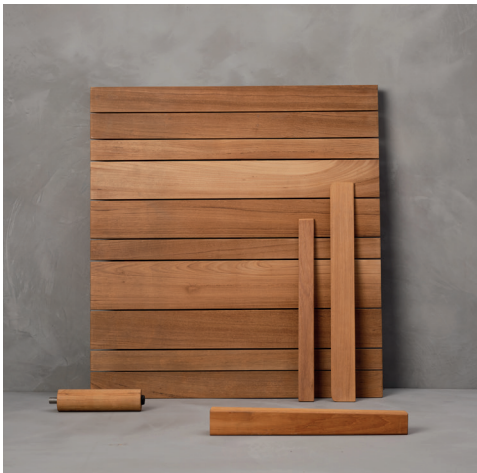


AF08
white



AF10
lava

teak



properties

- superior quality teak wood (VINIR & HARA) aged 60 to 80 years, sourced from ecological plantations
- great stability under the effect of UV radiation, chlorine and sea water
- easy to clean, various specific treatments possible (see p. 298)
- for outdoor and indoor use
- 100% recyclable

maintenance

Simply brush away loose dirt, rinse, and clean with a mild, lukewarm soapy solution. Rinse thoroughly and pat dry with a cloth. If the teak is 100% dry and free of dust, you can apply our Teak stain protector to make it repellent to water and moisture.



HFTK
natural teak

ceramic



properties

Diphano ceramic table tops are composed of sand, clay and natural stone components, heated at 1200° C and cooled down and glued together with a resin of polyurethane and fibre glass. This results in the following characteristics:

- hygienic surface
- colourproof
- resistant to fire and high temperatures
- impermeability
- resistant to bending, scratching and chemical products
- environment friendly

maintenance

Ceramics are easy to clean. Simply brush away loose dirt, rinse, and clean with a mild, lukewarm soapy solution or Ceramic cleaner. Rinse thoroughly and pat dry with a cloth.

thickness: 9mm



4K11
sand



4K12
fossil

rope



properties

- dyed in the mass
- composition: inside is made of polyester. The outside cover is made of olefin, a synthetic material that is known to be colorfast, elastic, stain resistant and durable.
- mildew resistant
- swimming pool and sea water resistant and repellent
- different shapes and colours are used throughout the collections

maintenance

Simply brush away loose dirt, rinse, and clean with a mild, lukewarm soapy solution. Rinse thoroughly and air dry.

thickness: 5mm



2R06
mineral



2R07
graphite

fabric



properties 57% polypr. 38% polye. 5% polyur.

- dyed in the mass, UV-resistant
- laminated for resistance to water penetration
- swimming pool and sea water resistant and repellent
- for outdoor and indoor use
- easy to clean by following the washing instructions
- avoid the use of abrasive products and solvents

maintenance

Simply brush away loose dirt. Spray on a cleaning solution of water and mild soap. Use a soft bristle brush to clean and allow cleaning solution to soak into the fabric. Rinse thoroughly until all soap residue is removed and allow to air-dry.

57% polypr. 38% polye. 5% polyur.



C703
tundra



C708
chestnut



